

**Steel sector companies doing their best to supplement Medical Oxygen supply in the country;**

**Steel Sector produced 3474 MT of Liquid Medical Oxygen yesterday;**

**All out efforts being made to enhance production of LMO and for dispensing the same**

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Under the guidance and direction of Union Steel Minister Shri Dharmendra Pradhan, Public Sector Undertakings, under the Ministry of Steel, and other Private companies in the steel sector, in this hour of need, are with the nation and continuing their best to supplement the efforts of the Government in making available Liquid Medical Oxygen.

Total daily Medical Oxygen production capacity of Steel plants is 2834 MT. In the Steel Sector, there are 33 oxygen plants (both with CPSEs and in Pvt.) of which 29 are tapped regularly. As against 2834 MT of daily LMO production capacity in the Steel Sector, the production of LMO is 3474 MT as reported on 24<sup>th</sup> April 2021. This is higher than the LMO production capacity because most units have reduced the production of Nitrogen and Argon and only producing LMO. With all these efforts, 2894 tonnes were dispatched to different states on 24<sup>th</sup> April by Steel Plants in Public & Private Sector as against 1500/1700 Metric Tonnes /Day a week earlier.

Steel plant requires gaseous oxygen, primarily for steel making and for oxygen enrichment in Blast Furnaces, apart from some general purposes like lancing and gas cutting. Hence Captive Oxygen Plants in Integrated Steel Plants are designed to produce primarily gaseous products of Oxygen, Nitrogen and Argon and then routed through Pressure Reduction & Management System (PRMS) to meet the process need at desired pressure. Such plants can produce 5-6% maximum Liquid Oxygen (LOX) at the peak capacity, which is a highly pure product compared to the industrial oxygen. Plants can only optimize LOX production by sacrificing some gaseous Oxygen and optimize process parameters.

In the meantime, all out efforts are being made to enhance the production of liquid oxygen and for dispensing the same for which all oxygen plants whether in private or public are working 24x7 and dispensing oxygen. Steel plants are also filling oxygen cylinders and supplying to the States/hospitals.

Steel plants in both public and Private sector are striving hard to supply the liquid oxygen to different states. The Average delivery of Liquid Medical Oxygen by SAIL has been raised to more than 800 tonnes per day. Around 1150T of LMO was delivered on 23<sup>rd</sup> April, and the quantity delivered yesterday was 960 Tonnes. SAIL has been continuously enhancing LMO supply. Total Liquid Medical Oxygen supplied from SAIL integrated steel plants at Bhilai, Bokaro, Rourkela, Durgapur and Burnpur from August, 2020 till yesterday has been 39,647 Tonnes.

As far as RINL is concerned, in the last FY 20-21, it had supplied 8842 ton of LMO. This FY, from 13th

April till today morning, more than 1300 ton of Medical Oxygen has been dispatched There is increase from 100 ton to 140 tons in last three days. First Oxygen Express had chugged off RINLVizag Steel Plant site on 22<sup>nd</sup> April, carrying 100 tons of Liquid Medical Oxygen to Maharashtra to meet medical exigencies of Covid patients.



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